



# Maxxam™ FR QD 813.Y001-1000 RoHS

## Polypropylene

### Key Characteristics

#### Product Description

Maxxam™ FR flame-retardant polyolefin compounds and masterbatches meet stringent flammability performance requirements defined by industry agencies, including Underwriters Laboratories UL 94 V-2, V-0, and 5VA performance ratings. In addition, many compounds in the Maxxam FR portfolio offer elevated Relative Thermal Index (RTI) ratings.

#### General

Material Status	• Commercial: Active <sup>1</sup>		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Filler, 30% Filler by Weight • Glass Fiber		
Features	• Flame Retardant • High Impact Resistance		
Forms	• Pellets		

### Technical Properties <sup>2</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.46	1.46	ASTM D792
Specific Volume	19.8 in <sup>3</sup> /lb	0.715 cm <sup>3</sup> /g	ASTM D792
Melt Mass-Flow Rate (MFR) <sup>3</sup> (230°C/2.16 kg)	4.0 g/10 min	4.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.0E-3 to 3.0E-3 in/in	0.10 to 0.30 %	ASTM D955
Outdoor Suitability (All Colors)	f1	f1	UL 746C
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>4</sup> (Yield)	6500 psi	44.8 MPa	ASTM D638
Tensile Elongation <sup>5</sup> (Break)	7.0 %	7.0 %	ASTM D638
Flexural Modulus	680000 psi	4690 MPa	ASTM D790
Flexural Strength	10000 psi	68.9 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	3.5 ft-lb/in	190 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	302 °F	150 °C	ASTM D648
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.06 in (1.5 mm), All Colors	V-0	V-0	
0.08 in (2.0 mm), All Colors	• V-0 • 5VA	• V-0 • 5VA	
0.12 in (3.0 mm), All Colors	• V-0 • 5VA	• V-0 • 5VA	

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**Notes**

<sup>1</sup> EM1002639160 QD-813.Y001-1000 RoHS replaced this grade.

<sup>2</sup> Typical values are not to be construed as specifications.

<sup>3</sup> Procedure A

<sup>4</sup> Type I, 0.20 in/min (5.1 mm/min)

<sup>5</sup> Type I, 2.0 in/min (51 mm/min)

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